

# ESR-DC4513 and ESR-SC4513 Series



## Stainless Steel Drawer Slides Three Member Full Extension

### Installation Instructions for ESR-DC4513 and ESR-SC4513 Drawer Slides

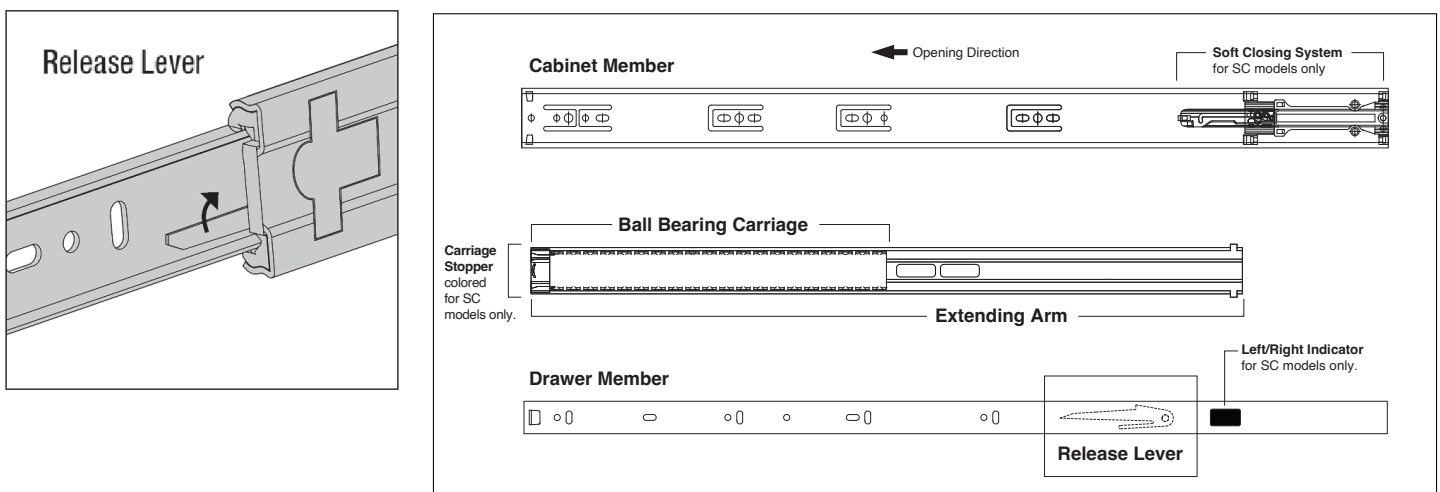
Dimensions shown are for overlay drawer front applications in conventional frameless cabinets. For inset drawer applications, shift the cabinet member inward by the amount of the drawer front, plus 1/8" before mounting, ensure that the drawer is at least 1" narrower than the cabinet opening. Drawers wider than this will tend to bind during operation.

**Note:** First hole in cabinet member is 35mm from front edge of the slide.

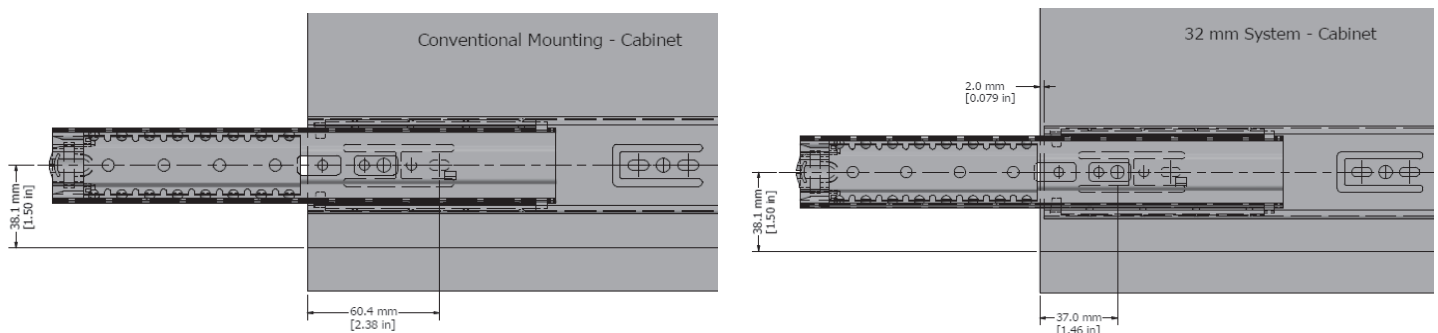
### Installing Cabinet Members:

1. Before installing the slides, separate the cabinet and drawer members. Note that the release lever moves downward on the left-hand slide, and upward on the right-hand slide.

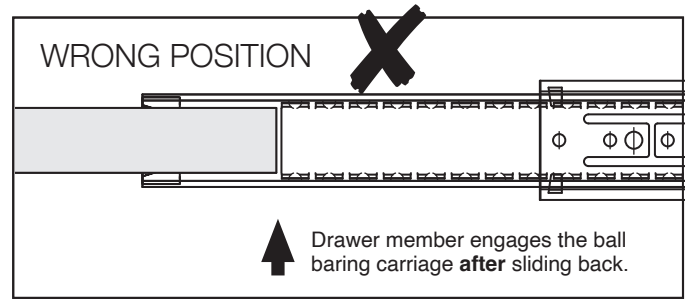
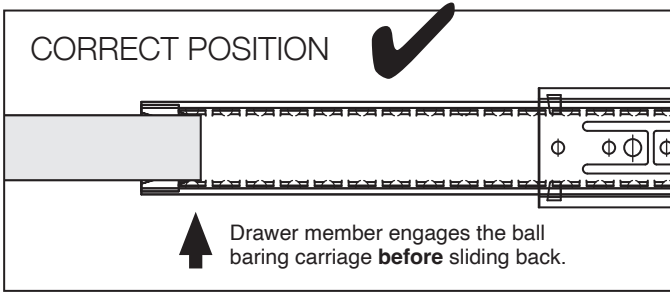
For ESR-SC4513 models, the extending arm will have a red or blue carriage stopper.  
Red = Right side, Blue = Left side



2. Position cabinet member assemblies as shown. Using the horizontal slots, the closed position of the drawer can be adjusted to achieve proper 1/8" (3mm) reveal and engage the hold-in detent.



3. Ensure ball bearing carriage is pushed all the way to the front and lodged against the carriage stopper when re-installing the drawer member into the cabinet member, as shown above.



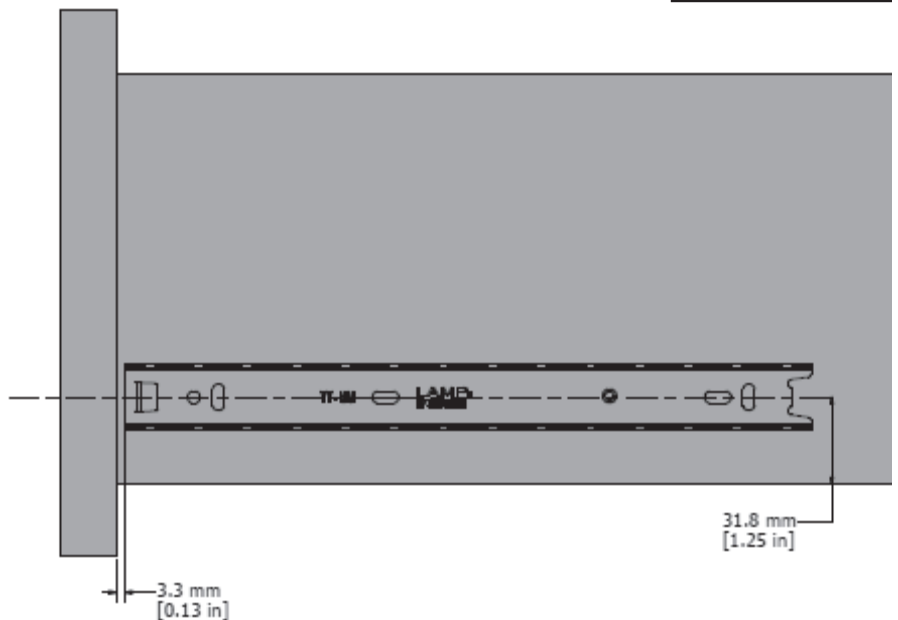
4. Ensure that both right and left sides are aligned as parallel as possible for best movement.

Watch a quick video showing the proper assembly of the drawer slide



### Installing Drawer Members:

- 5 Attach drawer members to drawer sides as shown. Using the vertical slots, drawers can be leveled and the gap between drawers adjusted before fixing. Select a rear vertical slot that is visible through an access hole in the intermediate member when extended.



6. Once closed position is fully adjusted, secure with at least 2 screws in the round holes of drawer member and cabinet member.
7. Cycle the drawer open and closed a few times and pry cabinet member away from cabinet wall just enough to eliminate any lateral load on the slides. If this is done properly, drawers should move with very little effort.

**SUGATSUNE KOGYO CO.,LTD.**  
Tokyo, JAPAN  
Phone: +81 (0)3 3866 2260  
E-mail: export@sugatsune.co.jp

**SUGATSUNE EUROPE GmbH**  
Düsseldorf, GERMANY  
Phone: +49 211 53812900  
E-mail: info@sugatsune.eu

**SUGATSUNE SHANGHAI Co., LTD.**  
Shanghai, CHINA  
Phone: +86 21 3632 1858  
E-mail: lamp@sugatsune.com.cn

**SUGATSUNE AMERICA, INC.**  
California, USA  
Phone: +1 310 329 6373  
E-mail: sales@sugatsune.com

**SUGATSUNE KOGYO (UK) LTD.**  
Reading, UK  
Phone: +44 118 9272 955  
E-mail: sales@sugatsune.co.uk

**SUGATSUNE KOGYO INDIA PRIVATE LIMITED**  
Mumbai, INDIA  
Phone: +91 22 28314490/91  
E-mail: sales@sugatsune.in

**Guangzhou, CHINA**  
Phone: +86 20 6639 3552  
E-mail: lamp@sugatsune.com.cn

**Chicago, USA**  
Phone: +1 312 461 1081  
E-mail: chicagoshowroom@sugatsune.com